

OVEN AND FURNACE: Mapping & Validation

What is mapping?

Thermal mapping is a process to detect and record temperatures at various points in the oven/furnace.

NEED FOR MAPPING

- ◆ To detect hot/cold spots or zones inside the oven.
- ◆ Analysis of △T to enhance the product quality.

Mapping Procedure -

- Place the sensors as per the standard protocol.
- 2. Connect them to data logger.
- 3. Set the scan and logging time interval.
- 4. Start the cycle.
- 5. The datalogger records the temperatures against time.
- 6. On cycle end, download the readings from datalogger to computer.
- 7. Report generation and △T analysis.

Application areas -

- 1. Batch type ovens and furnaces.
- 2. Conveyor/Continous roller type ovens and furnaces.
- 3. Cold rooms and storages and warehouses.

Equipment used for mapping are NABL approved -

- 1. Temperature sensors
- 2. Datalogger

300 250 200 150 100 50 Time 100% cycle

Mapping Point

Services provided by Heatcon Systems -

- 1. Onsite mapping and validation
- 2. Feasibility analysis and consultancy
- 3. Reconditioning of ovens and furnaces

Heatcon Systems:

Works- Plot no: P-46, near Vishwas Roadlines, MIDC, Ahmednagar-414 111 Tel- 0241- 27 77 260 - Cell- 98220 15260 / 99224 17817